



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification <sup>5</sup> : <b>A61B 17/11, A61F 2/06, 2/24</b></p>	<p><b>A2</b></p>	<p>(11) International Publication Number: <b>WO 93/20757</b> (43) International Publication Date: 28 October 1993 (28.10.93)</p>
<p>(21) International Application Number: PCT/US93/03517 (22) International Filing Date: 14 April 1993 (14.04.93) (30) Priority data: 07/871,414 21 April 1992 (21.04.92) US (71) Applicant: BAXTER INTERNATIONAL INC. [US/US]; One Baxter Parkway, Deerfield, IL 60015-4633 (US). (72) Inventors: QUIJANO, R., C. ; 27541 Lost Trail Dr., Laguna Hills, CA 92653 (US). NASHEF, Aws ; 8712 Sailport Dr., Newport Beach, CA 92646 (US). (74) Agents: CANTER, Bruce, M. et al.; 2132 Michelson Drive, Irvine, CA 92715 (US).</p>		<p>(81) Designated States: CA, JP, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).  Published <i>Without international search report and to be republished upon receipt of that report.</i></p>
<p>(54) Title: VASCULAR IMPLANT SYSTEM</p>		
<p>(57) Abstract</p> <p>Exovascular (10) and endovascular (100) stent devices and associated support/restrictor assemblies (30, 104, 106) for use in conjunction with prosthetic vascular grafts (12), including venous valve grafts made from preserved bioprosthetic venous valves (119). Also disclosed are methods for preparing vascular grafts (12) such as venous valve grafts using the devices and assemblies of the present invention.</p>		

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT:

AT	Austria	FR	France	MR	Mauritania
AU	Australia	GA	Gabon	MW	Malawi
BB	Barbados	GB	United Kingdom	NL	Netherlands
BE	Belgium	GN	Guinea	NO	Norway
BF	Burkina Faso	GR	Greece	NZ	New Zealand
BG	Bulgaria	HU	Hungary	PL	Poland
BJ	Benin	IE	Ireland	PT	Portugal
BR	Brazil	IT	Italy	RO	Romania
CA	Canada	JP	Japan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SK	Slovak Republic
CI	Côte d'Ivoire	LI	Liechtenstein	SN	Senegal
CM	Cameroon	LK	Sri Lanka	SU	Soviet Union
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	MC	Monaco	TG	Togo
DE	Germany	MG	Madagascar	UA	Ukraine
DK	Denmark	ML	Mali	US	United States of America
ES	Spain	MN	Mongolia	VN	Viet Nam
FI	Finland				

## VASCULAR IMPLANT SYSTEM

### Field of the Invention

The present invention relates generally to bioprosthetic  
5 vascular implants and, more particularly, to stents and  
support/guide assemblies which are operative to (a) provide  
support for, (b) facilitate the implantation of, and (c)  
minimize thromboembolic complications resulting from  
artificial or bioprosthetic vascular implants.

10

### Background of the Invention

#### i. Prosthetic Vascular Grafts Including Venous Valvular Implants

Modern vascular surgical procedures often involve the  
15 grafting of a tubular prosthetic implant of artificial or  
natural origin into an existing blood vessel for the  
purpose of replacing or bypassing a segment of diseased or  
damaged blood vessel. Many such procedures are  
accomplished by surgically removing the diseased or damaged  
20 segment of blood vessel, and subsequently replacing the  
removed segment of vessel with an appropriately sized  
tubular implant graft. The implant graft is typically held  
in place by anastomosing the ends of the implant graft to  
the opposing ends of the resected blood vessel.

25 In individuals who suffer from chronic venous valvular  
insufficiency, vascular grafting procedure have utilized to  
transplant functioning venous valves into thee affected  
veins of the lower extremities. The transplantation of  
functioning venous valves in such individuals is  
30 therapeutically important as chronic incompetence or  
absence of venous valves into the veins of the lower  
extremities is known to give rise to numerous pathological  
consequences. For example, incompetence or absence of

venous valves at the saphenofemoral or saphenopopliteal junctions may result in noncosmetic varices of the primary and/or secondary veins of the lower leg and ankle. Additionally, deep venous hypertension of the lower limb may occur. Such venous hypertension may result in lymphedema, aberrant pigmentation of the skin and, in severe cases, the formation of necrotizing lesions known as "venous ulcers".

Surgical transplantation of one or more functioning venous valves into a valve-deficient vein is a viable means of restoring venous valvular function to the valve deficient vein. The routine use of venous valve "transplant" procedures has heretofore been largely limited to autograft procedures. Such autograft procedures require the initial surgical excision of an autologous segment of viable vein (i.e. vein having a functioning venous valve therein) from one site within the patient's body, followed by subsequent transplantation of the harvested autograft to other veins wherein the venous valvular insufficiency has occurred. Such autograft transplant procedures are problematic because of (a) difficulties encountered in locating suitable segments of vein having viable venous valves therein and/or (b) the necessity of forming a separate incision or second surgery to harvest the venous valve autograft and/or (c) size mismatching of the harvested venous valve autograft relative to the implant site as may result in subsequent thromboembolic complications and failure of the implanted valve.

In view of the limitations and shortcomings of autograft venous valve transplantation procedures, it is desirable to develop artificial and/or preserved venous valve implants from cadaverous human or animal sources for subsequent transplantation into a human patient. The availability of artificial or bioprosthetic venous valve implants would eliminate the need for second-incision harvesting of

homograft tissue and would enable the surgeon to select from an available range of graft sizes to obtain a graft which is specifically size-matched to the diameter of the resected blood vessel.

5

ii. Presently Known Methods of Preparing

Bioprosthetic Grafts

Various chemical tanning or "fixing" procedures have been used to preserve and prevent the breakdown of collagenous tissue grafts. Such "fixing" procedures generally involve the bathing or immersion of the collagenous graft tissue in a collagen cross-linking reagent. Examples of methods for preparing chemically cross-linked collagen or graft materials are found in U. S. Patent Nos. 2,900,644 (Rosenberg, et al.), 3,927,422 (Sawyer), 3,966,401 (Hancock, et al.), 3,974,526 (Dardik, et al.), 4,239,492 (Holman, et al.) and 4,553,974 (Dewanjee).

Chemically fixed bioprosthetic heart valves and vascular grafts are commercially available. Examples of prosthetic heart valves constructed, at least in part, from chemically fixed biological tissue are described in U. S. Patent Nos. 4,372,734 (Lane) and 4,443,895 (Lane). Examples of bioprosthetic vascular grafts prepared from segments of mammalian blood vessel are found in U. S. Patent Nos. 4,671,797 (Varandecic) and 4,466,139 (Ketharanathan, et al.).

iii. The Use of Stents to Support  
Bioprosthetic Tissue

Various rigid stent devices have heretofore been utilized to hold and support bioprosthetic implants, such as heart valves. Examples of stent devices for bioprosthetic heart valves are described in United States Patent Nos. 4,816,029 (Penny, III, et al.) and 4,851,000 (Gupta).

iv. Thromboembolic Complications  
Known to Result from Turbulent Blood Flow  
Through Vascular Grafts

In the prior art, it has become recognized that abrupt variations in the luminal diameter of a blood vessel, as may result from improper size matching of a vascular implant graft, may result in thromboembolic complications due to the resultant non-laminar or turbulent flow brought about the abrupt variation in luminal diameter.

In particular, accurate size matching of vein grafts is difficult because certain peripheral veins normally undergo large amounts of dilation in performance of their normal physiological capacitance function. Thus, even if a vein graft is properly size matched at the time of the surgical implantation, subsequent dilation of the endogenous vein at a location to the non-dilating vein graft may give rise to abrupt variations in luminal diameter of the blood vessel.

Accordingly, there remains a need in the art for improved vascular implant graft devices and techniques aimed at maximizing the biocompatibility and ease of use of such vascular implant grafts, while minimizing the potential for graft failure or other complications, such as immunoreactions to the implant graft material and/or thromboembolic complications resulting from turbulent blood flow through the implant graft.

Summary of the Invention

The present invention overcomes some or all of the shortcomings of the prior art by providing an exovascular stent device and dilation restrictor members, useable in connection with said exovascular stent device, for facilitating implantation and functioning of tubular implant grafts such as vascular grafts and venous grafts having functioning venous valves therein.

Additionally, there is provided an endovascular stent device which operates to hold and support a bioprosthetic venous valve for implantation within the lumen of an existing blood vessel.

Further and in accordance with the invention there are provided systems and methods of use, incorporating and utilizing the above-stated exovascular stent, dilation restrictor member(s) and endovascular stent devices.

The exovascular stent device of the invention comprises an elongate tubular body having a hollow bore extending therethrough and flanges formed on either end thereof. A preserved segment of blood vessel is positionable coaxially within the lumen of the exovascular stent device and the ends of such segment of blood vessel are outturned and attached to the outboard surfaces of said end flanges, thereby forming a vascular implant prosthesis.

The dilation restrictor member(s) of the invention comprise an apparatus having an elongate tubular body with a hollow bore extending longitudinally therethrough and a flange formed about one end of said tubular body. The tubular body is passable over the transected end of a blood vessel such that the transected end of said blood vessel emerges out of the flange end of said tubular body whereby it may be outturned and affixed to the outboard surface of said flange. When so affixed to said blood vessel, the tubular body of the apparatus remains around the outer surface of the blood vessel, thereby functioning to

restrict dilation of the blood vessel in the region of said tubular body.

A system or assembly of the present invention comprises the above described a) exovascular stent device and b) dilation restrictor member(s) in conjunction with one another. Optional spacer rings or washers may be interposed therebetween to prevent tissue to tissue contact between the excised end of the endogenous blood vessel and the adjacent end of the implant graft.

10 An endovascular stent device of the present invention comprises a rigid annular body having a hollow bore extending therethrough and first and second support struts extending longitudinally from one end thereof. Said support struts are configured and positioned to provide  
15 supportive attachment for the lateral edges of a blood vessel graft wherein a functioning venous valve is positioned. Accordingly, such endovascular stent device may be utilized as a rigid support device for the formation of a bioprosthetic venous valve implant which is insertable  
20 into the lumen of an existing vein. An annular ridge or other attachment means is formed on the outer surface of the endovascular stent to permit an externally applied ligature or other attachment means to hold the endovascular stent (and the accompanying venous valve implant, in  
25 position within the lumen of the blood vessel).

Further and more specific aspects of the invention will become apparent to those skilled in the art upon reading and understanding of the following detailed description and the accompanying drawings.

30

#### Brief Description of the Drawings

Figure 1 is a perspective view of an embodiment of an exovascular stent device of the present invention positioned next to a bioprosthetic vein graft segment which  
35 has a venous valve located therein.



Figure 2 is a perspective view of a first embodiment of an exovascular stent device of the present invention.

Figure 3 is a perspective view of the first embodiment of the exovascular stent device of the present invention  
5 having a bioprosthetic vein graft operatively positioned therein.

Figure 4 is a longitudinal sectional view through line 4-4 of Figure 3.

Figure 5 is an end elevational view of the exovascular  
10 stent device shown in Figure 2.

Figure 6 is a perspective view of a tapered ring-support member usable in conjunction with the exovascular stent device of the present invention.

Figure 7 is a perspective view of a gasket member usable  
15 in conjunction with the exovascular stent device and tapered ring-support device of the present invention.

Figure 8 is a perspective view of an alternative gasket member usable in conjunction with the exovascular stent device and tapered ring-support member of the present  
20 invention.

Figure 9 is a perspective view of a vascular implant system of the present invention comprising (a) an exovascular stent device; (b) two (2) dilation restrictor members and (c) two (2) gaskets, said system being shown in  
25 an in situ, operative position on a blood vessel.

Figure 10 is a longitudinal sectional view through line 10-10 of Figure 9.

Figure 11 is a perspective view of a first alternative embodiment of a dilation restrictor member usable in  
30 conjunction with the exovascular stent device of the present invention.

Figure 12 is a perspective view of a second alternative embodiment of a dilation restrictor member usable in conjunction with the exovascular stent device of the  
35 present invention.

Figure 13 is a perspective view of a first alternative embodiment of an exovascular stent device of the present invention.

Figure 14 is a perspective view of a second alternative embodiment of an exovascular stent device of the present invention.

Figure 15 is a perspective view of a modified single-piece embodiment of a vascular implant system of the present invention incorporating (a) an exovascular stent device component and (b) two (2) dilation restrictor member components.

Figure 16 is a longitudinal sectional view through line 16-16 of Figure 15.

Figure 17 is an exploded perspective view of a modified version of the vascular implant system shown in Figure 15, said modified version having tapered interfacing surfaces on adjacent components to facilitate alignment of the components.

Figure 18 is a longitudinal sectional view of the vascular implant system shown in Figure 17 when operatively positioned and mounted on an in situ blood vessel.

Figures 19a-19d are step-by-step schematic diagrams illustrating a method of implanting a prosthetic vascular graft utilizing a vascular implant system of the present invention.

Figure 20a is a perspective view of a segment of bioprosthetic blood vessel having a venous valve positioned therein.

Figure 20b is a perspective view of an endovascular stent device of the present invention.

Figure 20c is a perspective view of the endovascular stent device of Figure 20b positioned on and sutured to the bioprosthetic graft segment of Figure 20a.

Figure 20d is a longitudinal section view through line 20d-20d of Figure 20b.

Figures 21a-21f is a step-by-step schematic diagram illustrating a method of implanting a bioprosthetic venous valve within an in situ blood vessel utilizing an endovascular stent device of the present invention.

5

#### Detailed Descriptions of Preferred Embodiments

The following detailed descriptions and the accompanying drawings are provided for the purpose of illustrating and describing certain presently preferred embodiments of the invention. The following detailed descriptions and drawings are not intended to limit the scope of the invention in any way.

10

##### i. Exovascular Blood Vessel Stent Device

In accordance with the invention there is provided an exovascular blood vessel stent device 10 which is useable to form a tubular implant prosthesis 13. The exovascular stent device 10 of the present invention serves to hold and support a segment of tubular graft material such as a segment of blood vessel. In particular, the exovascular stent device 10 of the present invention may be utilized in conjunction with a preserved segment of vein having a venous valve position therein. In such embodiment, the exovascular stent device 10 coupled with the preserved section of venous valve having the venous valve located therein results in the formation of a venous valve implant prosthesis.

15

20

25

One embodiment of an exovascular stent device 10 of the present invention is shown in Figures 1-5. Referring to Figures 1-5, the stent device 10 comprises a cylindrical body having a hollow inner bore 22 extending longitudinally therethrough and having a plurality of fluid passage apertures 18, such as elongate slots (Fig. 2), formed therein.

30

A first end flange 14 is formed on one end of the

35

cylindrical stent body and a second end flange 16 is formed on the opposite end of the cylindrical stent body. Suture holes or apertures 20 are formed in end flanges 14, 16 to facilitate suturing of a bioprosthetic blood vessel segment 12 to the exovascular stent 10.

Initially, a segment of blood vessel 12, such as a segment of vein 12 having a venous valve (V) formed therein, is excised and removed from a cadaverous human or animal source. Excess tissue is removed from the segment of blood vessel 12 and the prepared segment of blood vessel 12 is thereafter immersed in or otherwise exposed to one or more chemical fixative or preservative solutions for a period of time sufficient to chemically fix or tan the collagenous matrix of the blood vessel segment 12, thereby forming a preserved bioprosthetic vascular graft.

Typically, the vein segment 10 is immersed in a chemical fixative solution known to cross-link collagen molecules for purposes of chemically "fixing" the collagenous network of the bioprosthetic vein graft. Examples of such chemical fixative solutions include formaldehyde, glutaraldehyde, dialdehyde starch, hexamethylene diisocyanate and certain polyepoxy compounds including glycol diglycidyl ether, polyol polyglycidyl ether, and dicarboxylic acid diglycidylester.

After the chemical fixation process has been completed, the "fixed" segment of blood vessel is inserted into the hollow bore 22 of the exovascular stent device 10 such that some portion of the vein segment 12 extends out of and protrudes beyond the opposite ends of the stent device 10. The protruding ends of the prosthetic vein segment 12 are then rolled back or splayed laterally such that they abut against the outer faces of the lateral end flanges 14, 16. Portions of the vein segment 12 which extend outboard of the outer edge of the flanges 14, 16 are then trimmed or cut away such that the ends of the vein segment 12 are

substantially flush and even with the outer edges 24, 26 of the flanges 14, 16.

Sutures 28 are then passed through the ends of the vein segment 12 and through the suture apertures 20, thereby suturing the vein segment 12 to the exovascular stent device 10 to form a substantially unitary implant prosthesis which comprises 1.) the vein segment 12 and the surrounding stent 10. It is preferable that the suture apertures 20 be slightly elongate as shown, and sufficiently large to permit easy passage of a standard suture needle and suture material (e.g. 4-0 nylon) therethrough.

At the time of surgical implantation, the implant unit may be used in conjunction with one or two dilation restrictor members 30. Alternatively, the implant unit may be used with one or two anastomosis rims 31.

#### ii. Dilation Restrictor Members

In accordance with the invention, there is provided a dilation restrictor member which functions to restrict the degree to which a blood vessel may dilate in a region immediately adjacent an existing suture line. The dilation restrictor member 30 of the present invention may be utilized as an independent device or, alternatively, may be utilized in conjunction with the above-described exovascular stent device to form a complete vascular implant system.

The dilation restrictor member 30 comprises a generally cylindrical body having a flange member 32 formed on one end thereof. The cylindrical body of the dilation restrictor member 30 may be tapered such that the diameter of such cylindrical body is smaller at the end adjacent the flange 32 than at the opposite end thereof. An example of such tapered configuration of the dilation restrictor member 30 is shown in Figure 6. In such tapered

embodiment, it is desirable generally cylindrical or frusto-conical section of the restriction member 30 be configured such that its diameter gradually increases, thereby providing a gradual taper against which the outer surface of the blood vessel may abut when the blood vessel undergoes dilation or diametric enlargement.

The dilation restrictor member 30 serves two (2) functions. First, it operates as an appliance to (a) facilitate suturing of the implant prosthesis 13 into the desired blood vessel. Second, the dilation restrictor member operates to restrict dilation of the blood vessel 40 at regions immediately adjacent the points of anastomosis to the vascular implant prosthesis 13. By restricting or limiting the dilation of the blood vessel 40 at regions immediately adjacent the implant prosthesis 13, the dilation restrictor members 30 function to prevent or minimize variations in internal blood vessel diameter between the inner diameter of the implant prosthesis 13 and the inner diameter of the adjacent blood vessel 40. Such limitation helps to ensure laminar or nonturbulent flow of blood through the blood vessel 40 and implant prosthesis 13 without excessive turbulence.

In operation, the dilation restrictor member 30 is passed over the cut end of the blood vessel 40 such that the cut end of the blood vessel 40 protrudes slightly beyond the opening of the inner bore 23 of the dilation restrictor member 30 at the flange 32 end thereof. The end of the blood vessel 40 is then splayed outwardly such that the outer surface of the blood vessel 40 abut against the outboard face of the flange 32. The end of the blood vessel 40 is then cut or trimmed such that on dilation of the blood vessel 40 immediately adjacent the points of anastomosis to the implant prosthesis terminates flush with or substantially even with the outer periphery 42 of the flange 32. Sutures 44 are then passed through the end of

the blood vessel 40 and the suture apertures 34 to secure the end of the blood vessel 40 to the flange 32.

The exposed luminal surface of blood vessel 40 which faces away from the outboard face of the flange 32 may then be placed in direct abutment with the exposed luminal surface of the prosthetic vein segment 12 which faces away from the outboard surface of adjacent lateral end flange 14 or 16 of the supporting stent device 10. A series of interrupted or noninterrupted sutures 50 may then be passed through the apertures 20, 34 and the interpositioned tissue of the blood vessel 40 and prosthetic vascular segment 12 to effect anastomosis of the prosthetic implant 13 to the blood vessel 40.

15                                    **iii. Optional Spacer Rings**

An optional spacer ring or washer 50 may be interposed between the tissue of the blood vessel 40 and the tissue of the prosthetic vascular graft 12 to prevent the living blood vessel tissue 40 from coming in direct contact with the preserved tissue of the prosthetic vascular graft 12. The use of such spacer ring or washer 50 may minimize or prevent immunological reactions within the adjacent blood vessel 40 due to contact with the preserved tissue of the prosthetic vascular graft 12.

25        Such optional spacer ring or washer 50 may comprise a flat disc formed of biocompatible plastic such as Delrin™, acetyl resin (Dupont, Wilmington, Delaware 19898), Teflon™, or other suitable materials. The central aperture 52 of the spacer ring or washer 50 is preferably of the same inner diameter D as that of the flange end opening of the dilation restrictor member 30, and that of the end openings of the cylindrical bore 22 of the exovascular stent member 10. Such size matching of the inner diameters D of the adjacent portions of a.) the exovascular stent member 10, 30 b.) the spacer ring washer 50, and c.) the central bore 23 35

of the dilation restrictor member 30 will prevent or minimize the likelihood of excessive turbulence or nonlaminar flow within the blood vessel due to excessive variations of inner diameter of the blood vessel, as may result if the implant components are not size matched.

iv. Vascular Implant System and  
Method of Use

The exovascular 10 the present invention may be coupled with one or more dilation restrictor members 30 to form a vascular implant system. Optionally, such vascular implant system may further incorporate spacer rings or washers 50. The individual exovascular stent 10, dilation restrictor member(s) 30 and optional spacer ring(s) or washer(s) 50 may be independently formed as separate components as shown in Figures 9, 10, 17 and 18 or, alternatively, may be formed as a single-piece system as shown in Figures 15 and 16.

In embodiments of the invention wherein the exovascular stent 10 dilation restrictor member (s) 30 and optional spacer ring(s) or washer(s) 50 are favored as separate components the dilation restrictor members 30 are positioned on the opposing cut ends of blood vessel 40 with each cut end of blood vessel 40 being splayed outwardly and affixed to the outer face of the dilation restrictor member flange. The bioprosthetic implant unit 13 incorporating the exovascular stent 10 is positioned therebetween. Spacer rings or washers 50 may be interposed between the opposing surfaces of the blood vessel 40 and the prosthetic vein segment 12 so as to prevent direct tissue-to-tissue contact therebetween. Full thickness sutures are then utilized to anastomose the components in end-to-end abutting relation, as shown in Figures 9 and 10. Notably, the sutures 54 pass through the flanges 14 or 16 and 32, through the adjacent out-turned tissue of the blood vessel



and/or vascular implant 12 and through the optional washer or spacer 50. Such sutures 54 thus remain outside of the blood-transporting vessel lumen and do not come in contact with the flow of blood which normally passes through the vessel following the implant surgery.

#### v. Anastomosis Rings

In applications where it is not desired to utilize a dilation restrictor member 30, a simple anastomosis ring 31, as shown in Figure 12, may be employed. Such anastomosis ring 31 comprises a rigid cylindrical rim 37 having a perpendicular flange 33 formed on one end thereof. suture apertures 35 are formed through the flange 33 as shown.

In operation, the rim 37 of the anastomosis ring 31 is passed over the outer surface of the cut end of blood vessel 40. The cut end of blood vessel is then splayed outwardly or rolled back such that the outer surface of the blood vessel abuts against the outboard surface of flange 33. The end of the blood vessel 40 is then cut or trimmed so as to terminate substantially flush with the outer periphery of flange 33.

Interrupted or uninterrupted sutures are passed through suture apertures 35 and the adjacent tissue of the blood vessel 40 to affix the anastomosis ring 31 to the cut end of the blood vessel 40 in the desired manner.

Thereafter, the luminal surface of the blood vessel 40 which faces away from the outboard surface of the flange 33 of anastomosis ring may be placed in direct abutment with the surface of prosthetic vein segment 12 which faces away from the outboard surface of the flange number 16 of the exovascular stent 10. Optionally, a spacer ring or washer 50 may be interposed between the opposing surfaces of the blood vessel 40 and the prosthetic vein segment 12, as

described above with respect to the dilation restrictor member embodiment of the invention.

Interrupted or uninterrupted sutures 50 are then passed through the adjacent tissues of the blood vessel 40 and prosthetic vein segment 12, through the adjacent suture apertures 20 and 35 of the stent device 10 and anastomosis ring 31, respectively, and through any optionally interposed spacer ring or washer 50 so as to effect anastomotic coupling of the prosthetic implant 13 to the blood vessel 40.

In embodiments of the invention wherein the exovascular stent 10, dilation restrictor member(s) 30 and optional spacer ring(s) or washer(s) 50 are formed as a single piece system (80 Figures 15 and 16). The exovascular stent component 10 will comprise the mid-portion 82 of such single-piece system and will be formed of relatively rigid material such as acetyl resin (Delrin<sup>™</sup>, Dupont, Wilmington, Delaware 19898). The lateral end portions 84 of such single-piece system 80 comprise the dilation restrictor member(s) 30 and are formed of elastomeric material having greater elasticity than the relatively rigid mid-portion 82 of the single-piece system 80. Suture apertures 81 may be on the flange members 16b of the mid-portion 82 of the single-piece system 80 to permit passage of sutures 50A through the relatively rigid material of the mid-portion 82 of the system 80. On the otherhand, if the elastomeric material of the lateral end portions 84 of the single-piece system 80 is sufficiently flexible to be punctured by a suture needle, there need be no pre-cut suture apertures formed in the flange portion 32b of such relatively flexible lateral end portions 84 of the system 80.

Initially, a preserved segment of blood vessel 12b is positioned within the mid-region 82 of the single-piece system 80 such that the ends of the preserved segment of blood vessel 12b are splayed outwardly and positioned

adjacent the end flanges 14b, 16b. The ends of the blood vessel segment 12b are affixed to the outboard surfaces of the end flanges 14b, 16b by way of an appropriate adhesive or by individual sutures 86. In embodiments where  
5 individual sutures 86 are employed, an additional set of suture passage apertures 26b may be formed in the end flanges 18b, 14b to accommodate passage of such sutures 86.

With the prosthetic segment of blood vessel 12d affixed within the mid-portion 82 of the single-pieced system 80,  
10 the entire system 80 may be sterilized and stored in an appropriate storage solution such as glutaraldehyde or dilute ethanol.

At the time of implantation, the system 80 having the prosthetic segment of blood vessel 24b mounted therein is  
15 rinsed and prepared for implantation. A section of blood vessel 40b is excised and removed. The removed section of blood vessel corresponds to the length L of the mid-region 82 of the single-piece system 80.

20           vi.   Endovascular Venous Valve Stent Device

Further, and in accordance with the invention, there is provided an endovascular stent device 100 which is useable to form an endovascular venous valve bioprosthesis 120. Such venous valve bioprosthesis is implantable inside the  
25 lumen of a vein through an incision formed on the wall of the vein.

One embodiment of the endovascular venous valve stent device 100 of the present invention is shown in Figure 20b. Such endovascular venous valve stent device 100 is formed  
30 of rigid, bio-compatible materials such as nylon, or Delrin™ (acetyl resin; Dupont, Wilmington, Delaware 19898). Such endovascular stent 100 comprises a generally cylindrical or tubular body having a hollow bore 108 extending longitudinally therethrough. The inflow end of  
35 the rigid body 102 comprises a straight cut frustrum

establishing a generally flat, round opening into the hollow inner bore 108 of the rigid body 102. The outflow end of the rigid body 102 comprises two apical support struts 104, 106. Such apical support struts 104, 106 are positioned on opposite sides of the rigid body 102 such that a fixed segment of blood vessel having a venous valve therein may be positioned between and affixed to said support struts 104, 106, with the lateral edges of the leaflets of the venous valve positioned therein being directly adjacent to said lateral support struts 104, 106, such that the leaflets of the venous valve will traverse between the laterally positioned support struts 104, 106 in the manner shown in Figure 20c.

Suture apertures 110 are formed at various locations on the rigid body 102 to permit affixation of a segment of blood vessel 118 to the endovascular stent 100 by way of sutures.

At least one annular groove or ridge is formed around the rigid body 102 to receive or facilitate seating of a ligature therein such that the implant must be held in place by way of one or more blood vessel surrounding ligatures 152, as shown in Figure 21f.

#### vii. Preparation Of A Venous Valve Bioprosthesis

25

##### For Endovascular Implantation

A preserved segment of vein 118 having a venous valve 119 positioned therein may be mounted within the endovascular stent device 10 of the present invention to form an endovascular venous valve prosthesis 120, as shown in Figure 20c.

30

Prior to preparation of the endovascular venous valve prosthesis 120, a segment of vein 118 having a venous valve 119 positioned therein is harvested from an autologous or homologous source and is subjected to any desired preparation, chemical fixing or other preservation steps

35

such as those described in relation to the prosthetic implant 13 described hereabove.

After the segment of vein 118 has been fully fixed and preserved, it is coaxially inserted through the hollow bore  
5 108 of the endovascular stent 100, such that the opposite ends of the segment of vein 118 will extend out of and beyond the inflow and outflow ends of the endovascular stent device 100, as shown in Figure 20c. The segment of vein 118 is rotated and positioned such that the leaflets  
10 122, 124 of venous valve 119 extends transversely between the opposing support struts 104, 106 of the endovascular stent 110.

The portion of the vein segment 118 which extends out of and beyond the inflow end of the endovascular stent 100 is  
15 rolled back over the inflow end of the stent 100, trimmed and affixed to the body 102 of the stent 100 by way of a series of interrupted or uninterrupted sutures 126.

Longitudinal incisions 128, 130 may be formed on opposite sides of the end portion of the vein segment 118  
20 which extends out of and beyond the outflow end of the stent 100. After incisions 128 and 130 have been formed, that portion of the vein segment 118 may be rolled back over the outer surface of the body 102 of stent 100, trimmed, and affixed to the stent by rows of appropriately  
25 placed sutures 132, 134. Thus, the vein segment 118 having venous valve 119 formed therein combines with the endovascular stent 100 to form an endovascular venous valve implant prosthesis 120.

A presently preferred method of surgically implanting  
30 the endovascular venous valve prosthesis 120 is illustrated in Figures 21a-f.

Initially, the blood vessel 140 into which the endovascular venous valve prosthesis 120 is to be implanted is cross-clamped at first 144 and second 146 locations, on  
35 either side of the location at which the implant is desired

to reside. Thereafter, an incision 142 is formed in the blood vessel 140, between the cross-clamp locations 144, 146. The incision 142 is sufficiently large to permit the implant 120 to be inserted therethrough.

5 Double needle sutures 148, 150 are passed through the suture apertures 110 located at or near the tips of the support struts 104, 106 of the implant 120. Double needle sutures 148, 150 thus form convenient means for pulling or towing the implant 120 to a desired location within the  
10 lumen of the blood vessel 140, as illustrated in Figures 21c and 21d. Accordingly, the needles of sutures 148 and 150 are grasped by a needle holder instrument, inserted through incision 142 into the lumen of blood vessel 140 and subsequently passed outwardly through the wall of the blood  
15 vessel 140 at opposite locations whereat it is desired to have the outflow end of the implant 120 reside. Thereafter, the sutures 148 and 150 may be pulled in the direction of arrows A while the implant 120 is gently guided through the incision 142, as shown in Figure 21d.  
20 The pulling of sutures 148, 150 in the direction of arrows A is continued until the implant 120 has been fully received within the lumen of the blood vessel 140 and advanced to its desired location of residence. Mild tugging pressure may be maintained on sutures 148, 150 to  
25 ensure that the implant 120 will remain in its desired residence location during subsequent closure of the incision 142 and until application of a permanent holding ligature 152.

The incision 142 may be closed by appropriate vascular  
30 sutures or any other known means for closing such incision. After the incision 142 has been closed, the holding ligature 152 is positioned around the outer circumference 140 and snugly tied in place so as to be nested within the annular groove 112 of the stent 100. Such nesting of the  
35 ligature 152 within the annular groove 112 of the stent 100

serves to firmly hold the implant 120 at its desired location of residence.

After the holding ligature 152 has been applied, one or both of the needles on two needle sutures 148 and 150 may  
5 be cut off and the sutures 148 and 150 extracted and removed. Alternatively, the sutures 148 and 150 may be tied on the exterior surface of the blood vessel 140 and remain in place to provide additional holding of the implant 120 at its desired location of residence.

10 Although the invention has been described herein with reference to specific embodiments thereof, it will be appreciated that various alterations, additions, or modifications may be made to the herein described embodiments without departing from the intended spirit and  
15 scope of the invention. Accordingly, it is intended that all such alterations, additions and modifications be included within the scope of the following claims or the equivalents thereof.

## WHAT IS CLAIMED IS:

1. An exovascular stent device comprising:
  - an elongate tubular body having a first end,  
a second end, and a hollow inner bore extending  
5 longitudinally therethrough;  
a first flange member formed about the first end of  
said cylindrical body;  
a second flange member formed about  
the second end of said cylindrical body.
- 10 2. The exovascular stent device of Claim 1 wherein  
a plurality of apertures are formed in said cylindrical  
body to allow fluid to flow therethrough.
3. The exovascular stent device of Claim 2 wherein said  
apertures comprise elongate slots.
- 15 4. The exovascular stent device of Claim 1 further  
comprising:
  - a plurality of suture passage apertures formed in  
said first and second end flange members.
5. The exovascular stent device of Claim 1 wherein said  
20 inner bore is of round configuration.
6. The exovascular stent device of Claim 5 wherein said  
inner bore has a diameter of 4mm-22mm.
7. The exovascular stent device of Claim 1 wherein said  
stent device is 2-6cm in length.
- 25 8. The exovascular stent device of Claim 1 wherein said  
generally tubular body is outwardly bowed such that the



cross-sectional dimension of said inner bore at its approximate longitudinal midpoint is greater than its cross-sectional dimension of said inner bore at either of said first and second ends thereof.

5 9. The exovascular stent device of Claim 1 further comprising a plurality of suture apertures formed in said cylindrical body for suturing said stent to an implant graft positioned therein.

10. A vascular implant prosthesis comprising:

10 a. an exovascular stent comprising:

a generally elongate cylindrical body, a first end, a second end and a hollow bore extending longitudinally therethrough;

15 a first flange extending perpendicularly about the first end of said stent body and; a second flange extending perpendicularly

about said second end of said stent body;

20 b. a segment of blood vessel positioned co-axially within the bore of said stent and affixed to the first and second end flanges of said stent.

11. The prosthetic implant of Claim 10 wherein said tubular vascular graft is affixed to said first and second end flanges by way of sutures.

12. The vascular implant prosthesis of Claim 10 wherein  
25 said tubular vascular graft comprises a segment of vein.

13. The vascular implant prosthesis of Claim 12 wherein a

venous valve is formed within said segment of vein.

14. The vascular implant prosthesis of Claim 13 wherein said venous valve has been fixed in an open position.

15. The vascular implant of prosthetic Claim 13 wherein  
5 said venous valve has been fixed in a closed position.

16. The vascular implant prosthesis of Claim 10 wherein said tubular vascular graft comprises a segment of artery.

17. The vascular implant prosthesis of Claim 10 wherein a plurality of apertures are formed in the tubular body of  
10 said stent to permit flow of fluid therethrough.

18. The vascular implant prosthesis of Claim 17 wherein said apertures comprise a plurality of elongate slots formed around the tubular body of said stent.

19. A dilation restrictor apparatus for limiting the extent  
15 to which a blood vessel may dilate adjacent to a point whereat a cut end of said blood vessel has been anastomosed to an implant graft, said dilation restrictor apparatus comprising:

an elongate tubular body having a first end, a  
20 second end and a hollow bore extending longitudinally therethrough;

an outwardly extending flange formed about the second end of said tubular body;

said tubular body being sized and configured to  
25 pass, first end first, over the cut end of said blood vessel such that said cut end may be attached to the

flange of said dilation restrictor apparatus with the tubular body of said restrictor apparatus remaining disposed around said blood vessel to prevent said blood vessel from dilating to a size larger than the hollow bore of said surrounding tubular body.

20. The dilation restrictor apparatus of Claim 19 wherein a plurality of apertures are formed in said tubular body to permit passage of fluid therethrough.

21. The dilation restrictor apparatus of Claim 19 wherein the hollow bore of said tubular body is tapered so as to have a smaller cross-sectional dimension at the second end thereof than at the first end thereof.

22. The dilation restrictor apparatus of Claim 21 wherein the taper of said hollow bore is gradual and continuous over the length of said bore.

23. The dilation restrictor apparatus of Claim 22 wherein the cross-sectional dimension of the first end of the inner bore of said cylindrical member is 4-22mm, and the cross-sectional dimension of the second end of the inner bore of said tubular body is 5-24mm.

24. The dilation restrictor apparatus of Claim 19 wherein said inner bore is substantially round and wherein said cross-sectional dimension of said inner bore is the internal diameter of said inner bore.

25. A vascular implant system for facilitating the surgical implantation of a tubular vascular graft between opposing

cut ends of a blood vessel from which a segment has been resected and removed, said system comprising:

- a) an exovascular stent component configured to receive and hold said tubular vascular graft therein, said exovascular stent component comprising:

a tubular stent body having a first end, a second end, and a hollow bore extending longitudinally therethrough;

a first flange formed around the first end of said tubular body;

a second flange formed around the second end of said tubular body;

said stent component being sized relative to said tubular vascular graft such that said tubular graft is coaxially positionable in the hollow bore of said stent with the ends of said graft being in contact with said first and second flanges; and

- b) first and second dilation restrictor components respectively positionable on the cut ends of said blood vessel for limiting the extent to which of said blood vessel may dilate relative to the size of said tubular vascular graft, each of said dilation restrictor components comprising:

an elongate tubular body having a first end, a second end and a hollow bore extending longitudinally therethrough;

an outwardly extending flange formed about the second end of said tubular body;

the tubular body of such dilation restrictor component being sized and configured to pass, first end  
5 first, over the cut end of said blood vessel such that said cut end may be attached to the flange of said dilation restrictor component with the tubular body of said restrictor component remaining disposed around said blood vessel to prevent said blood vessel from dilating  
10 to a size larger than the hollow bore of said surrounding tubular body.

26. An endovascular stent device for supporting and holding a venous valve implant, said endovascular stent device comprising:

15 a generally cylindrical body having a hollow bore extending longitudinally therethrough and inflow and outflow ends;

first and second support struts formed on opposite sides of the outflow end of said cylindrical body;

20 said support struts being sized and configured such that a segment of vein having a venous valve positioned therein may be coaxially disposed within the hollow bore of said stent and attached thereto such that the leaflets of the venous valve will traverse between the  
25 laterally positioned support struts of said stent.

27. The endovascular stent apparatus of Claim 26 further

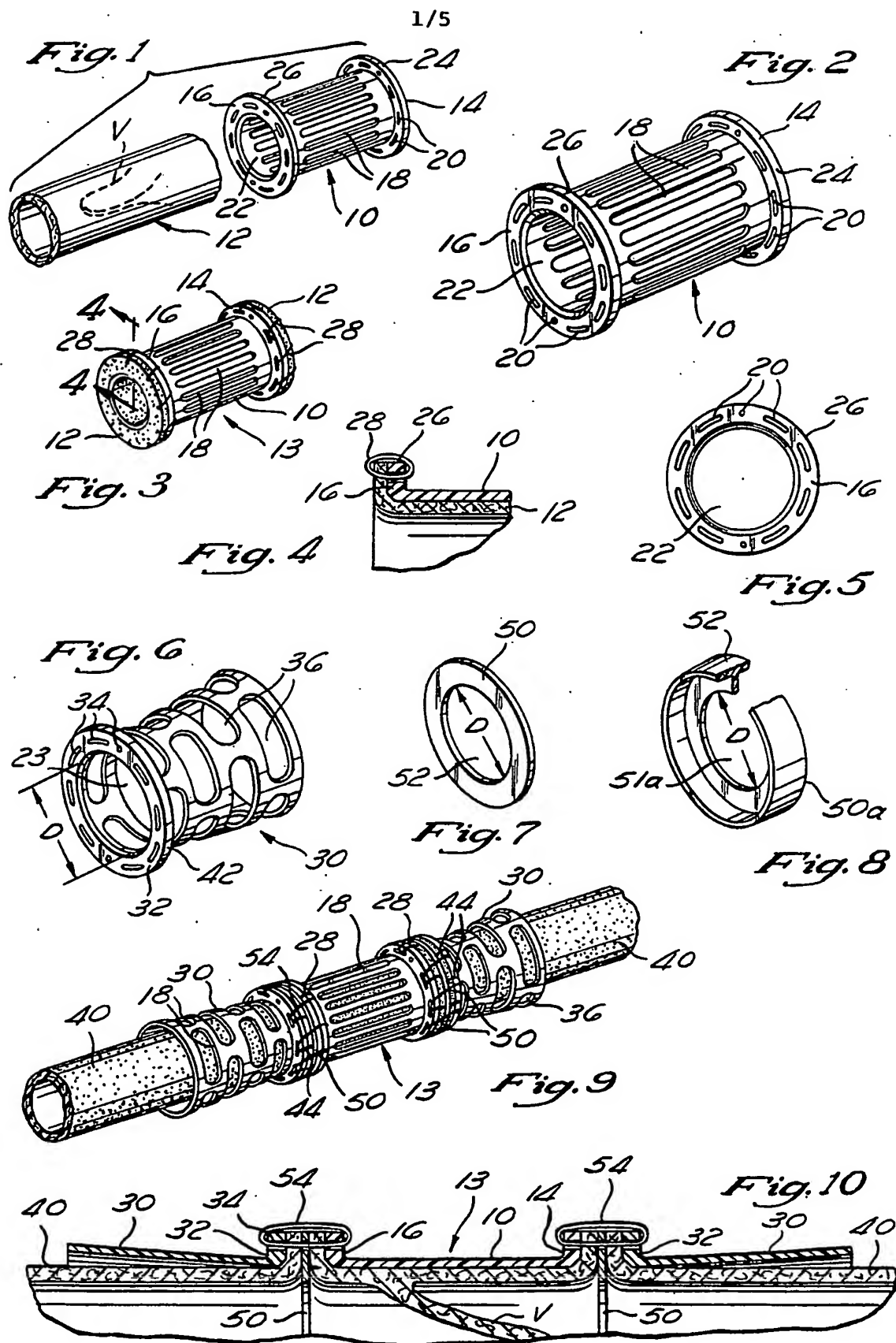
comprising:

a plurality of suture apertures formed in said stent apparatus to facilitate suturing of the vein segment to said stent apparatus.

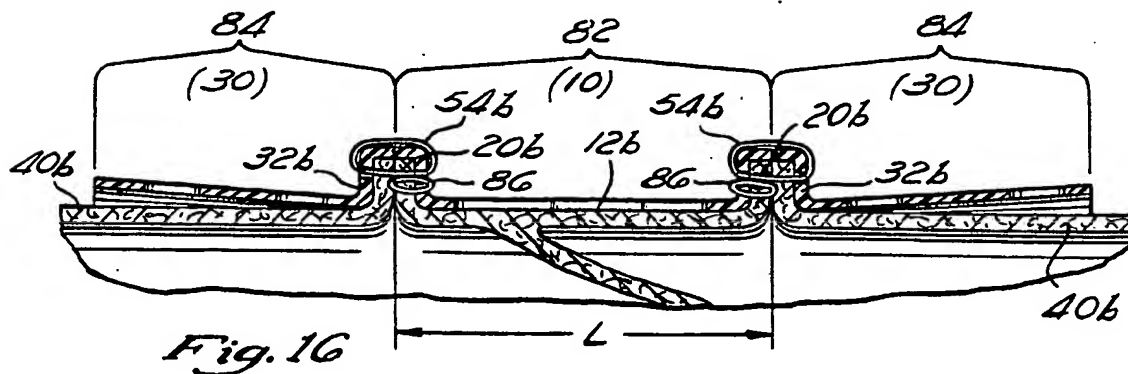
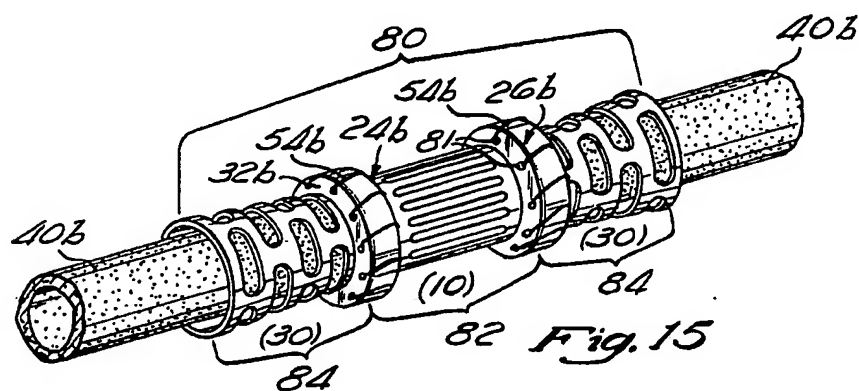
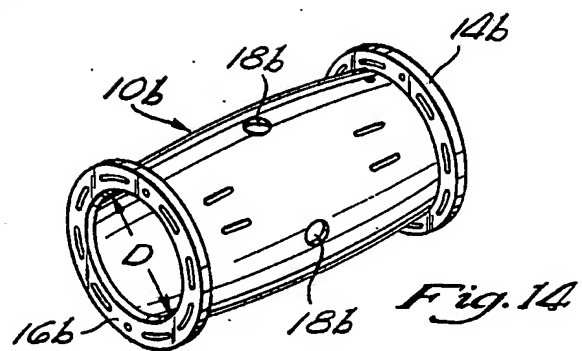
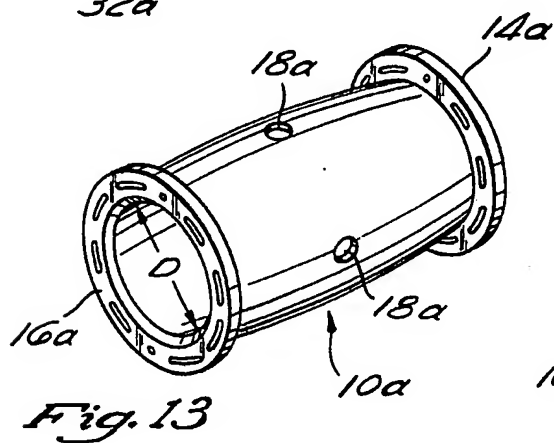
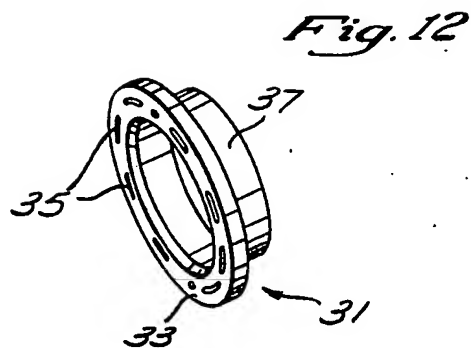
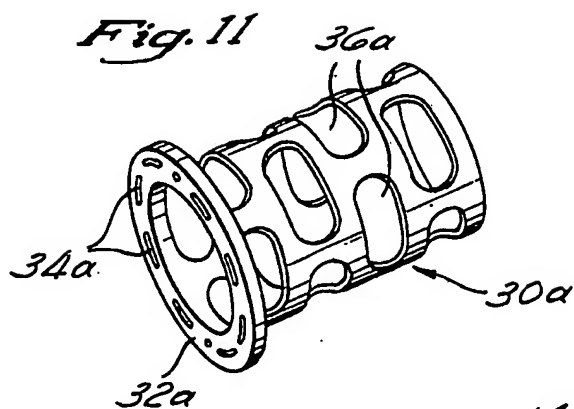
5 28. The endovascular stent apparatus of Claim 26 further comprising:

at least one annular groove formed around said cylindrical body such that a surrounding ligature may be received and nested within said groove.

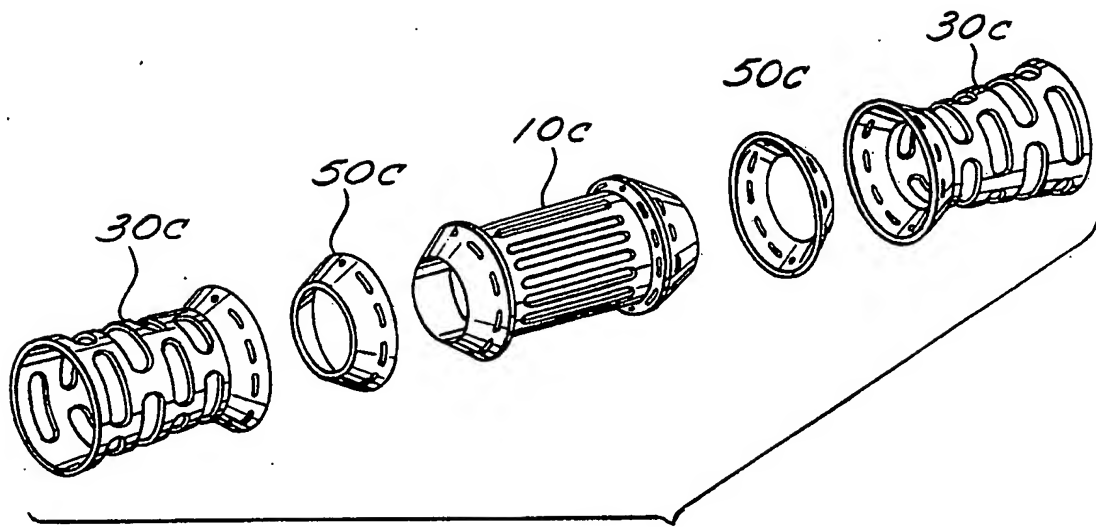
10 29. The endovascular stent apparatus of Claim 26 further in combination with a preserved segment of vein having a venous valve positioned therein, said segment of vein and said stent apparatus, said stent apparatus being thereby combined to form an endovascular venous valve implant.



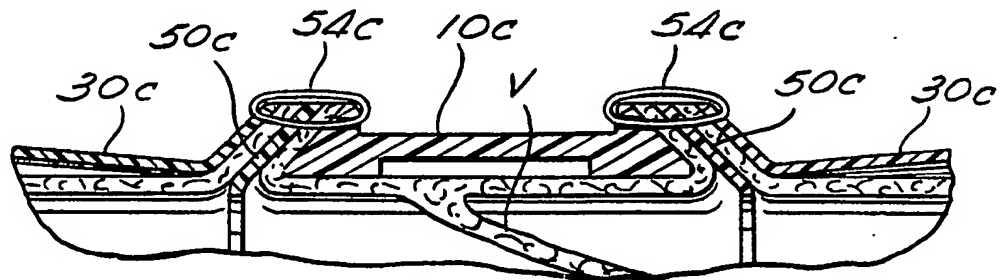
2/5





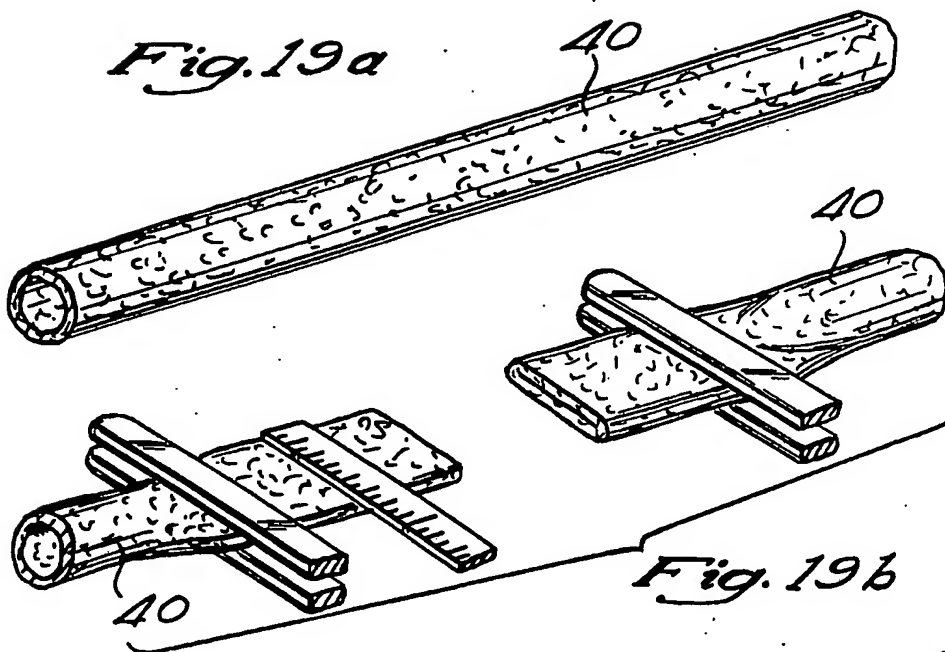
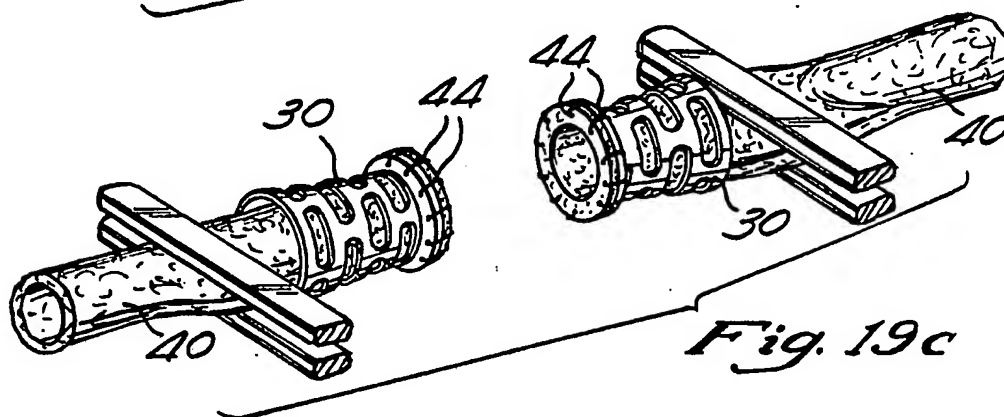
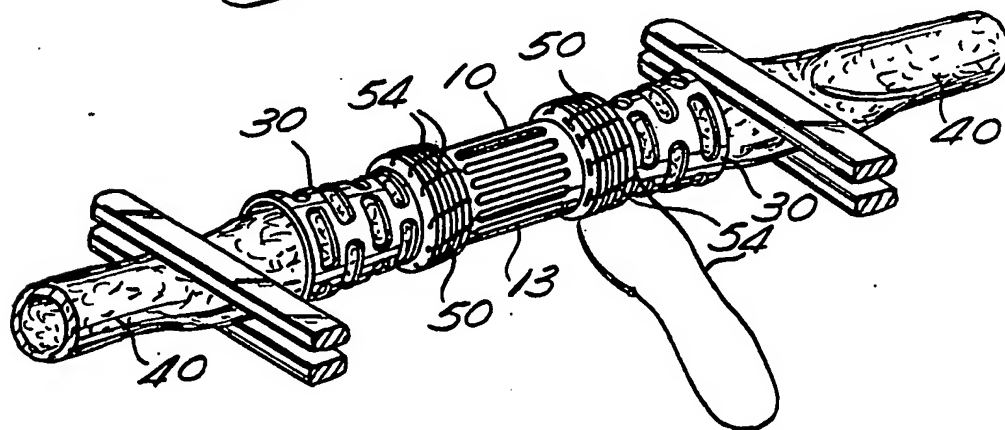


*Fig. 17*

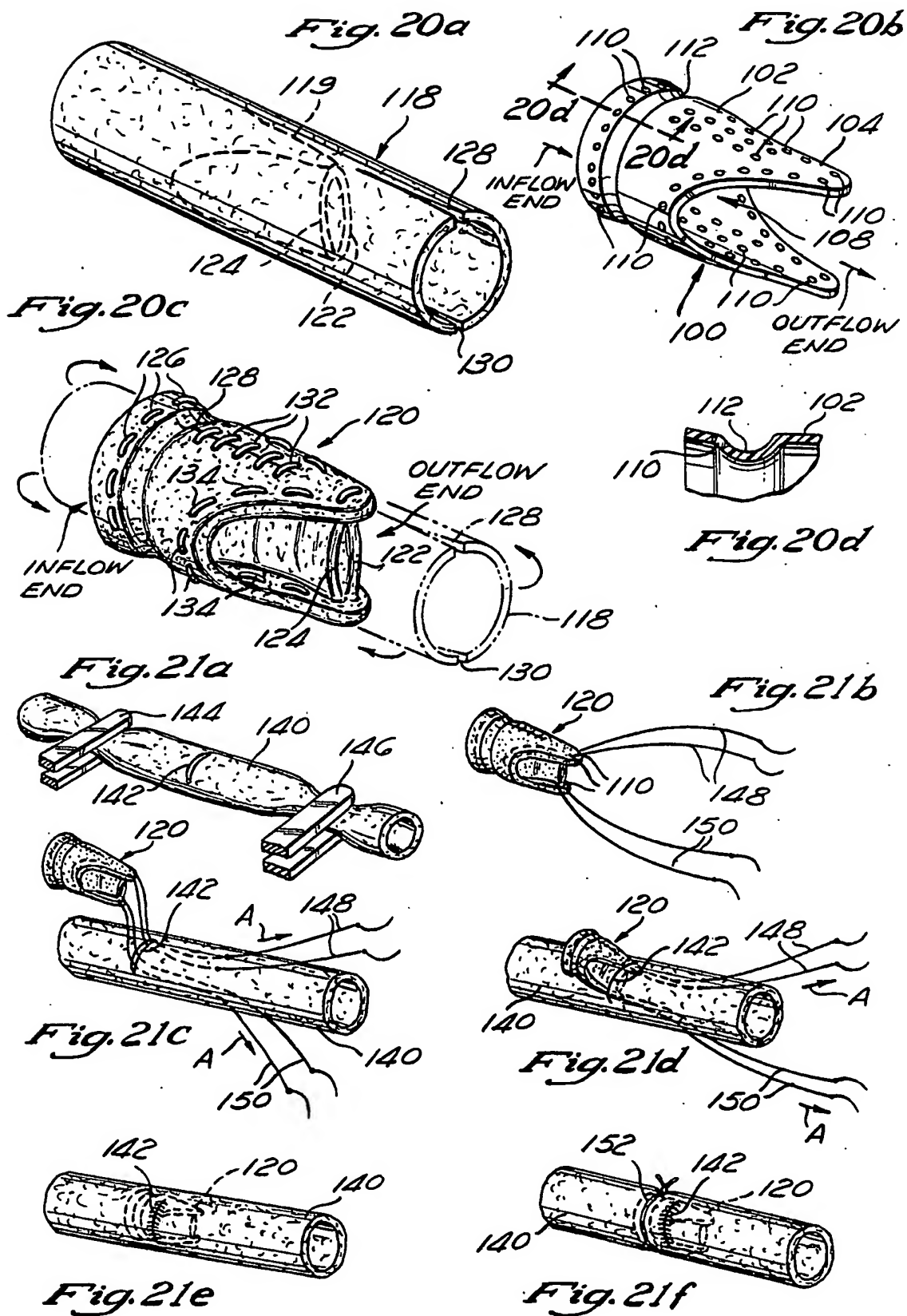


*Fig. 18*

4/5

*Fig. 19a**Fig. 19b**Fig. 19c**Fig. 19d*

5/5

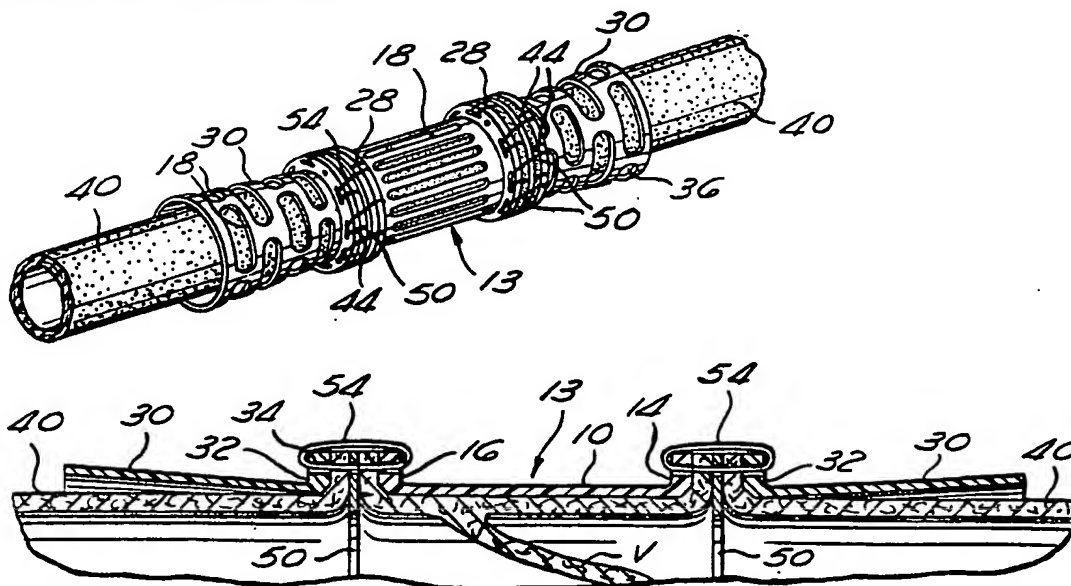




## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification <sup>5</sup> :  A61B 17/11, A61F 2/06, 2/24	A3	(11) International Publication Number: <b>WO 93/20757</b>  (43) International Publication Date: 28 October 1993 (28.10.93)
(21) International Application Number: PCT/US93/03517 (22) International Filing Date: 14 April 1993 (14.04.93)  (30) Priority data: 07/871,414                      21 April 1992 (21.04.92)                      US  (71) Applicant: BAXTER INTERNATIONAL INC. [US/US]; One Baxter Parkway, Deerfield, IL 60015-4633 (US).  (72) Inventors: QUIJANO, R., C. ; 27541 Lost Trail Dr., Laguna Hills, CA 92653 (US). NASHEF, Aws ; 8712 Sailport Dr., Newport Beach, CA 92646 (US).  (74) Agents: CANTER, Bruce, M. et al.; 2132 Michelson Drive, Irvine, CA 92715 (US).	(81) Designated States: CA, JP, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).  <b>Published</b> <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>  (88) Date of publication of the international search report: 6 January 1994 (06.01.94)	

(54) Title: VASCULAR IMPLANT SYSTEM



## (57) Abstract

Exovascular (10) and endovascular (100) stent devices and associated support/restrictor assemblies (30, 104, 106) for use in conjunction with prosthetic vascular grafts (12), including venous valve grafts made from preserved bioprosthetic venous valves (119). Also disclosed are methods for preparing vascular grafts (12) such as venous valve grafts using the devices and assemblies of the present invention.

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FR	Franco	MR	Mauritania
AU	Australia	GA	Gabon	MW	Malawi
BB	Barbados	GB	United Kingdom	NE	Niger
BE	Belgium	GN	Guinea	NL	Netherlands
BF	Burkina Faso	GR	Greece	NO	Norway
BG	Bulgaria	HU	Hungary	NZ	New Zealand
BJ	Benin	IE	Ireland	PL	Poland
BR	Brazil	IT	Italy	PT	Portugal
BY	Belarus	JP	Japan	RO	Romania
CA	Canada	KP	Democratic People's Republic of Korea	RU	Russian Federation
CF	Central African Republic	KR	Republic of Korea	SD	Sudan
CG	Congo	KZ	Kazakhstan	SE	Sweden
CH	Switzerland	LI	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovak Republic
CM	Cameroon	LU	Luxembourg	SN	Senegal
CN	China	LV	Latvia	TD	Chad
CS	Czechoslovakia	MC	Monaco	TC	Togo
CZ	Czech Republic	MG	Madagascar	UA	Ukraine
DE	Germany	ML	Mali	US	United States of America
DK	Denmark	MN	Mongolia	UZ	Uzbekistan
ES	Spain			VN	Viet Nam
FI	Finland				

# INTERNATIONAL SEARCH REPORT

Int. Appl. No.  
PCT/US 93/03517

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 5 A61B17/11 A61F2/06 A61F2/24

According to International Patent Classification (IPC) or to both national classification and IPC:

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
IPC 5 A61B A61F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP,A,0 303 767 (WALSH MANUFACTURING LTD.) 22 February 1989	1,5
Y	see page 4, line 23 - line 29; figure 2	2-4,9
A	see page 9, line 34 - line 40; table 1	6,7
Y	WO,A,80 01460 (AB TESI) 24 July 1980	2,3,9,20
A	see page 3, line 24 - line 29; figures	17,18
Y	US,A,3 254 651 (COLLITO) 7 June 1966 see the whole document	4,10-16
Y	US,A,4 086 665 (POIRIER) 2 May 1978 see abstract; figures 1,2	10-16
X	US,A,2 453 056 (ZACK) 2 November 1948	19
Y	see page 2, line 24 - page 3, line 59; figures	20-23
	-/--	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

### \* Special categories of cited documents :

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the international filing date but later than the priority date claimed

- \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \*&\* document member of the same patent family

Date of the actual completion of the international search

6 December 1993

Date of mailing of the international search report

08. 12. 93

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Postbus 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
Fax (+31-70) 340-3016

Authorized officer

Sanchez y Sanchez, J

# INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 93/03517

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US,A,4 352 358 (ANGELCHIK) 5 October 1982 see column 3, line 60-68; figures 1-4 ---	21-23
A	US,A,5 089 014 (HOLFER) 18 February 1992 see column 4, line 4 - line 53; figures 2-5 ---	25
X	US,A,4 247 292 (ANGELL) 27 January 1981 see column 3, line 42 - line 44; figures 1-3 ---	26,27 28
Y	WO,A,89 02254 (TAHERI) 23 March 1989 see abstract; figures 3,5-7 ---	28
Y	WO,A,90 14804 (BAXTER INTERNATIONAL) 13 December 1990 see page 24, line 15 - page 25, line 12; figures 8-11 ---	26,27
Y	US,A,4 340 977 (BROWNLEE ET AL.) 27 July 1982 ---	26,27
A	US,A,2 127 903 (BOWEN) 23 August 1938 ---	
A	US,A,3 254 650 (COLLITO) 7 June 1966 ---	
A	US,A,4 728 328 (HUGHES ET AL.) 1 March 1988 -----	

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 93/03517

**Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)**

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

**Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)**

This International Searching Authority found multiple inventions in this international application, as follows:

For further information see Form PCT/ISA/206 sent on 26.08.93.

1. ☒ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

☐ The additional search fees were accompanied by the applicant's protest.☒ No protest accompanied the payment of additional search fees.



# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 93/03517

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A-0303767	22-02-89	US-A- 4657019	14-04-87
		CA-A- 1261706	26-09-89
		CA-A- 1277197	04-12-90
		EP-A- 0158316	16-10-85
		US-A- 4873975	17-10-89
		US-A- 4917087	17-04-90
		US-A- 4771775	20-09-88
		US-A- 4787386	29-11-88
-----			
WO-A-8001460	24-07-80	SE-C- 424045	07-10-82
		DE-C- 3028512	21-11-91
		EP-A,B 0023208	04-02-81
		GB-A,B 2049437	31-12-80
		JP-B- 5005481	22-01-93
		JP-T- 56500038	16-01-81
		SE-B- 423045	13-04-82
		SE-A- 7900282	13-07-80
		US-A- 4434797	06-03-84
-----			
US-A-3254651		NONE	
-----			
US-A-4086665	02-05-78	NONE	
-----			
US-A-2453056		NONE	
-----			
US-A-4352358	05-10-82	NONE	
-----			
US-A-5089014	18-02-92	NONE	
-----			
US-A-4247292	27-01-81	NONE	
-----			
WO-A-8902254	23-03-89	US-A- 4851001	25-07-89
		EP-A- 0331721	13-09-89
		JP-T- 2501042	12-04-90
		JP-B- 5007025	27-01-93
-----			
WO-A-9014804	13-12-90	EP-A- 0474748	18-03-92
		JP-T- 4505866	15-10-92
-----			
US-A-4340977	27-07-82	NONE	

# INTERNATIONAL SEARCH REPORT

Information on patent family members

Int. l. Application No

PCT/US 93/03517

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A-2127903		NONE	
US-A-3254650		NONE	
US-A-4728328	01-03-88	NONE	

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**